

Work Order ID 68994

Wednesday, April 27, 2011 6:33:57 AM



Page 1

Item ID: D3544-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Clamp

Start Date: 4/27/2011 Start Qty: 30.00



Cust Item ID:

Required Date: 4/29/2011 Req'd Qty: 30.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3544

Rev A

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Assemble as per Dwg D3544

= 7 m-k 11/04/27

30X

110

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

8 11/4/27

counts
x30

120

0.00



Identify as per dwg & Stock Location:

Packaging

Memo

0.00

Packaging

11/4/27 sl 30

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Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/4/27

MF
11-04-27

Picklist Print

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Page 1

Work Order ID: 68994

Parent Item: D3544-041

Parent Item Name: Clamp



Start Date: 4/27/2011

Required Date: 4/29/2011

Start Qty: 30.00

Required Qty: 30.00

Comments: IPP Rev:A New Issue 06-08-29 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2182		Manufactured	No			100	f	580.0000	0.585	18.47368			
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Heat Shrink

Location	Loc Qty	Loc Code
ST402A	580	
21864 ✓	230	
26009	256	
3999	94	

M-L 11/04/27

18-47368

D2947		Manufactured	No			100	Each	100.0000	1	30			
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Clamp

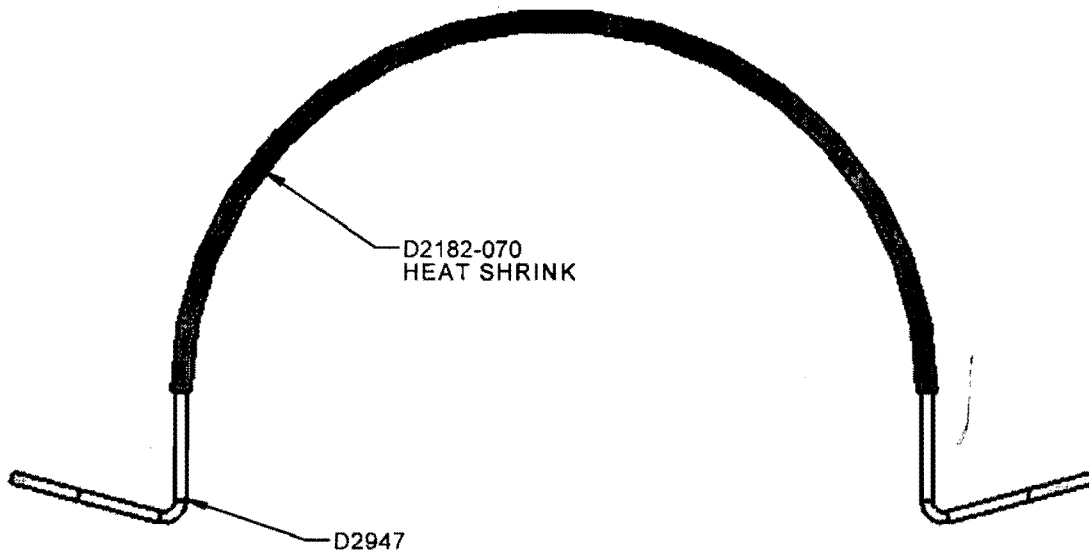
Location	Loc Qty	Loc Code
ST457	100	
63320 ✓	100	

M-L 11/04/27

30X



DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED CP	APPROVED [Signature]	DRAWING NO. D3544	REV. A SHEET 1 OF 1
DATE 06.08.11		TITLE CLAMP	SCALE 1:1
REV A	DATE 06.08.11	DESCRIPTION NEW ISSUE	



D3544-041 CLAMP

W/O 68944

RELEASED
06.08.23 [Signature]

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